



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)
MANUFACTURER: 3M
DIVISION: 3M United Kingdom
 Corrosion Protection Products Division
ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/04/10
Supersedes Date: 09/10/09

Document Group: 26-4804-6

Product Use:

Intended Use: Coating
Specific Use: Spray applied coating

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	25068-38-6	50 - 70
NON-HAZARDOUS COMPONENTS	Mixture	30 - 40
ALKYL(C10-C16)GLYCIDYL ETHER	68081-84-5	1 - 5
QUARTZ SILICA	14808-60-7	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Thixotropic liquid

Odor, Color, Grade: Faint epoxy odour; White color

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: chemicals which can cause cancer. May cause allergic skin reaction. Contains a chemical or

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
QUARTZ SILICA	14808-60-7	Group 1	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	≥ 400 °C
Flash Point	100 °C [<i>Test Method</i> : Closed Cup]
Flammable Limits - LEL	No Data Available
Flammable Limits - UEL	No Data Available

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Dispose of collected material as soon as possible.

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. For industrial or professional use only. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from oxidizing agents. Store at temperatures between 5 - 32 degrees C (40 - 90 degrees F).

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and N95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
QUARTZ SILICA	ACGIH	TWA, respirable	0.025 mg/m3	Table A2
QUARTZ SILICA	OSHA	TWA, respirable	0.1 mg/m3	Table Z-1A

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Thixotropic liquid
Odor, Color, Grade:	Faint epoxy odour; White color
General Physical Form:	Liquid
Autoignition temperature	>= 400 °C
Flash Point	100 °C [<i>Test Method: Closed Cup</i>]
Flammable Limits - LEL	<i>No Data Available</i>
Flammable Limits - UEL	<i>No Data Available</i>
Boiling point	>= 200 °C
Density	1.45 - 1.5 g/ml
Vapor Density	<i>No Data Available</i>
Vapor Pressure	0.01 mmHg [<i>@ 20 °C</i>]
Specific Gravity	1.45 - 1.5 [<i>Ref Std: WATER=1</i>]
pH	<i>No Data Available</i>

Melting point	<i>Not Applicable</i>
Solubility In Water	0 %
Evaporation rate	<i>No Data Available</i>
Volatile Organic Compounds	0.66 g/l [<i>Details: Base-Activator mix (EU Definition)</i>]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	0.07 %
Viscosity	<i>No Data Available</i>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Sparks and/or flames

10.2 Materials to avoid

Accelerators, Amines, Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup., Strong acids, Strong bases, Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

GR-2001-0385-5, GR-2001-0387-1, GR-2001-0388-9

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Copyright was modified.

Section 8: Skin protection phrase was modified.

Section 9: Property description for optional properties was modified.

Section 10.1 Conditions to avoid was added.

Section 10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part B)
MANUFACTURER: 3M
DIVISION: 3M United Kingdom
 Corrosion Protection Products Division
ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/04/10
Supersedes Date: 10/20/09

Document Group: 26-9074-1

Product Use:

Intended Use: Coating
 Specific Use: Spray applied water coating

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
NON-HAZARDOUS INGREDIENTS	Mixture	30 - 60
CASHEW, NUTSHELL LIQ., POLYMER WITH DIETHYLENETRIAMINE AND FORMALDEHYDE	68413-29-6	15 - 40
TRIMETHYLHEXAMETHYLENEDIAMINE	25620-58-0	5 - 15
DIETHYLENETRIAMINE	111-40-0	< 5
P-TOLUENESULFONIC ACID	104-15-4	< 5
QUARTZ SILICA	14808-60-7	< 1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Thixotropic liquid

Odor, Color, Grade: Ammonia odor Black color

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: May cause chemical eye burns. May cause allergic skin reaction.

May cause chemical skin burns. May cause chemical gastrointestinal burns. May cause allergic respiratory reaction. Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Skin Contact:

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Ingestion:

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
QUARTZ SILICA	14808-60-7	Group 1	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water for at least 15 minutes. Get immediate medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	≥ 400 °C
Flash Point	≥ 100 °C [<i>Test Method:</i> Closed Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid contact with water to prevent potentially violent reaction or fire. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or

spray. For industrial or professional use only. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Keep container tightly closed. Store away from oxidizing agents. Store at temperatures between 5 - 32 degrees C (40 - 90 degrees F).

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Full Face Shield, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Neoprene. The following protective clothing material(s) are recommended: Apron - Neoprene.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface supplied-air respirator. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
DIETHYLENTRIAMINE	ACGIH	TWA	1 ppm	Skin Notation*
DIETHYLENTRIAMINE	OSHA	TWA	1 ppm	Skin Notation*; Table Z-1A
QUARTZ SILICA	ACGIH	TWA, respirable	0.025 mg/m3	Table A2
QUARTZ SILICA	OSHA	TWA, respirable	0.1 mg/m3	Table Z-1A

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Thixotropic liquid
Odor, Color, Grade:	Ammonia odor Black color
General Physical Form:	Liquid
Autoignition temperature	>= 400 °C
Flash Point	>= 100 °C [<i>Test Method: Closed Cup</i>]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	>= 200 °C
Density	1.45 g/ml - 1.5 g/ml
Vapor Density	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Specific Gravity	1.45 - 1.5 [<i>Ref Std: WATER=1</i>]
pH	<i>No Data Available</i>
Melting point	<i>Not Applicable</i>
Solubility In Water	0 %
Evaporation rate	<i>No Data Available</i>
Volatile Organic Compounds	0.66 g/l [<i>Details: EU Definition (Part A and B mix)</i>]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	0 %
Viscosity	<i>No Data Available</i>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.2 Materials to avoid

Amines, Strong oxidizing agents, Strong bases, Strong acids, Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Sulfide	During Combustion
Oxides of Nitrogen	During Combustion
Oxides of Sulfur	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of completely cured (or polymerized) wastes in a sanitary landfill. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D008 (Lead), D009 (Mercury)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

GR-2001-0389-7, GR-2001-0390-5, GR-2001-0391-3, GR-2001-0394-7

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 3 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Copyright was modified.

Section 2: Ingredient table was modified.

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